CUSTOM SOLUTIONS

Tailor-Made Measurement Solutions and Services Specific to Your Application
OUR EXPERIENCED ENGINEERS WORK HAND-IN-HAND WITH YOU TO ASSESS YOUR UNIQUE MEASURING NEEDS AND MANUFACTURING APPLICATION. WE GAIN A DEEP UNDERSTANDING OF THE CHALLENGES YOU’RE LOOKING TO SOLVE, BRAINSTORM AT A CONCEPTUAL LEVEL AND CHART POSSIBLE PATHS FORWARD.

WE IDENTIFY EXISTING MITUTOYO PRODUCTS, ALGORITHMS AND SOFTWARE THAT CAN BE MODIFIED (WITH NON-MITUTOYO PARTS, IF NEEDED) TO BEST SUIT YOUR NEEDS. WE REFINE THE POSSIBLE OPTIONS FROM CONCEPT LEVEL TO DETAILED IMPLEMENTATION LEVEL, THEN PROPOSE THE SOLUTIONS—SETTING REQUIREMENTS AND SPECIFICATIONS FOR YOUR CUSTOM EQUIPMENT, REACHING AGREEMENT ON SCOPE AND DETAILING NEXT STEPS.

OUR TEAM BEGINS IMPLEMENTATION—CONSTRUCTING THE CUSTOM MECHANICAL COMPONENTS AND OPTIMIZING EMBEDDED SOFTWARE AND FIRMWARE ELEMENTS. WHEN APPROPRIATE, WE PROVIDE 3D CAD DRAWINGS OR PROTOTYPES AS A PROOF OF CONCEPT.

WE INSTALL AND INTEGRATE YOUR TAILOR-MADE SOLUTION INTO YOUR EXISTING PRODUCTION PROCESS AT YOUR FACILITY. THIS ENSURES THAT THE SYSTEM IS WORKING PROPERLY PER THE PROJECT SCOPE—THEN PROVIDE TRAINING AND DOCUMENTATION TO SET YOU ON THE PATHWAY TO SUCCESS.

FOLLOWING MITUTOYO’S COMMITMENT TO SERVICE, WE PROVIDE ONGOING TRAINING, TROUBLESHOOTING, CALIBRATION AND ONGOING SERVICE, TO KEEP YOUR EQUIPMENT RUNNING AND PERFORMING AT ITS PEAK.
# SERVICES & CAPABILITIES

## General Capabilities
- Turnkey measurement solutions
- In-line inspection systems
- Non-contact and tactile sensor development
- Embedded vision
- Custom gauging
- Temperature compensation
- OEM and ruggedized sensor development
- Sensor customization for extended speed and range
- Customized and embedded software interfaces
- Environmental and safety protection systems

## Design
- Optical
- Electrical
- Mechanical
- Fixturing
- FEA
- FPGA & firmware
- AI software

## Integration
- Robotics
- Motion control
- Material handling
- Conveyance
- Production software
- System monitoring
- Traceability input
- RFID/barcode
- External I/O devices

## WORLD-CLASS SUPPORT
From start to finish, we are able to support you for the lifetime of your equipment, backed by comprehensive services that ensure you make very best use of your custom solutions.

## CUSTOM CALIBRATION
With the broadest scope of any commercial lab in the country, our calibration services allow us to provide the highest accuracy and lowest measurement uncertainty for your custom equipment—so you can be certain that your solution is performing at its peak.
Mitutoyo’s expansive selection of metrology products are designed to meet the needs of a variety of industries. However, when an application has unique requirements or must be integrated into a specialized process or system, our experienced team will work with you to customize and integrate our broad spectrum of technology and services into your application.

From shop floor/lab CMM’s and Form inspection equipment to non-contact Vision measuring systems and other instruments, Mitutoyo can develop a custom solution for virtually every measurement need.
CMM
With the flexibility to use the same technology on the shop floor as in the lab, a custom CMM solution can be integrated directly into your process, shorten inspection times and increase efficiency, helping to reduce scrap and increase profits.

CMM customization options include:
• Automate setup of part coordinate system by add-on optical system
• Additional stages
• Smart factory integration
• Additional sensor technology

FORM
Whether it's surface finish, micro contours, thread inspection, roundness or other fine feature measurements, Form solutions can meet almost every need. With the addition of custom technologies, we help you maximize the efficient use of your quality measurement investment.

Form customization options include:
• Adding non-contact sensors such as Mitutoyo's Chromatic Point Sensor (CPS) or non-Mitutoyo sensors for specialized needs
• Customized SW/UI for easy implementation in your factory

VISION
By using our CNC line of Vision machines, we can implement high-speed automated inspection of features too small to measure using conventional touch-probe technology. Additionally, additive features can be incorporated into your vision system, enhancing the mechanical, optical, electronic, firmware and/or software capabilities.

Vision customization options include:
• Alternative wavelengths (ex. IR)
• Additional optical heads for enhanced resolution or field of view
• Turnable liquid lens to enable high-speed 2D/3D imaging and measurement without moving parts
• Custom ring lights
• Specialized part holding
• Specialized algorithms
• Specialized part path programming
• Custom motion control platform
• Custom user interface

CUSTOM PLATFORMS & SENSORS
Add expanded measuring capabilities by customizing your solution:
• Integrate QV optical heads on a custom platform (large-format, small-format, high-speed)
• Integrate non-Mitutoyo sensors on Mitutoyo platforms
• Modify Mitutoyo sensors for higher resolution, speed, FOV

MAJOR INSTRUMENTS
Many of our other standard products can be customized and incorporated into an automated inspection process, including Optical Measurement, Sensor Systems, Hardness Testing Machines, Linear Encoders and DRO Systems, Small Tool Instruments and Data Management Solutions. By leveraging these products and our deep expertise, we can build a fully customized measurement solution that matches your unique needs.
CASE STUDIES

#1 Custom Large Format Optical Inspection System

Quick Vision Optical Head + Custom Motion System + Control Software

**CHALLENGE:**
To fully automate inspection of thousands of microscopic holes, of complex shapes and in a specific pattern, using front and back lighting.

**SOLUTION:**
A high-speed lighting system, integrated into a Mitutoyo Quick Vision Stream system—paired with a custom part inspection program.

**RESULT:**
100X enhancement of inspection throughput

#2 Robust Optical Imaging Probe on a Robot Arm for Aerospace (ROBOTAG)

Mitutoyo TAGLENS + Robot + Custom Interface

**CHALLENGE:**
Strict requirements from the aerospace industry necessitated the development of a robot mounted optical inspection system, capable of imaging defects in critical components.

**SOLUTION:**
ROBOTAG, the optical inspection system enabled by Mitutoyo’s Tunable Acoustic Gradient Index of Refraction Lens (TAGLENS) varifocal system, provided a large field of view (FOV) and an extended depth of focus (EDOF) imaging for dimensional measurements and defect detection. Our software engineers then developed a custom user interface to display and catalog images, as well as interface to a generic robot coupling.

RESULT:
Robust & Automated Defect Detection system
Mitutoyo Custom Solutions serve a variety of industries. If you don’t see your industry or application listed below, contact us to learn how we can develop a customized solution tailored to your needs.

**AUTOMOTIVE/ATV/MARINE**
- Rocker Arms, Pump Housings, Alternator Housings, Motors, Bearing Races, Pistons, Piston Rods, Gears, Filter Assemblies, Wheel Hubs, Brake Components, Throttle Body, Fuel Lines, Castings, Powdered/Sintered Metal

**MEDICAL/DENTAL**
- Implants, Impellers, Pumps, Drills, Mobility Assist Apparatus, Bone Screws, Filters, Syringes, Surgical Instruments

**AEROSPACE**
- Blades, Fir Tree Geometry, Instrumentation, Fittings, Flanges, Fuel Supply Components, Cooling Holes, Sheet Metal, Airframe Components/Structures

**ENERGY**
- (Oil/Gas/Solar/Wind/Nuclear) Flanges, Fittings, Pumps, Housings, Couplings/Connections, Hardware

**INJECTION MOLDING**
- Molds, Bottles, Caps, Housings/Cases, Moldings, Parting Lines, Flash, Draft Angles

**MACHINE MANUFACTURING**
- Sheet Metal, Fasteners, Guide Ways, Inserts, Drills, Collets, Saw Blades, Abrasives, Thru Feed Centerless Grinding

**ELECTRONICS**
- PCBs, Wafers, Semiconductors, Electrodes, IC Chips, Circuit Traces, Flex Circuits, BGA, LGA, Solder Joints

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**INDUSTRIES & APPLICATIONS**

**Near-Line Surface Finish Measurement**

**Mitutoyo CNC Formtracer Extreme**

**CHALLENGE:**
To more quickly perform automated surface finish measurements, while safely reducing operator induced errors.

**SOLUTION:**
A Mitutoyo Formtracer Extreme system, customized with extended axis capabilities—allowed for all complex feature locations to be accessed by the detector and stylus.

**RESULT:**

65% cycle time reduction with greatly improved repeatability in feature location and measurement results

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**RESULT:**

100X enhancement of inspection throughput with greatly improved repeatability in feature location and measurement results
FIND YOUR CUSTOM SOLUTION

From customizing an existing product to developing completely new equipment, Mitutoyo can design, build and implement an inspection and measurement solution that perfectly fits your needs and application. Schedule an assessment with a Mitutoyo expert to discuss your unique needs.

Call (888) 648-8869 or visit Mitutoyo.com/CustomSolutions

Mitutoyo America Corporation
M3 Solution Centers:
Aurora, Illinois (Headquarters)
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